Culture Guideline

Brassica(Flowering Kale) Brassica oleracea Cutflower Series and varieties

Young Plant Operation

Stage 1(sowing stage) - Approximately 3 to 4 days

Temperature: 20 - 23 °C

Sowing and Soil: Single sowing recommended and use a well drained and disease free medium.

pH and EC: pH 5.5 - 6.2, EC 0.75 mmhos/cm

Humidity and Soil Moisture: RH 95%+. Adequately moist soil but do not saturate.

Light: No needed for germination stage - cover seeds lightly

Stage 2 - 1 to 2 weeks <cotyledon emergence>

Temperature: Day = 15 - 21 °C Night = 13 - 15 °C

Light: Up to 2,500 f.c. (27,000 lux) as far as temperature is in proper range

Fertilizer: 100 ppm (N) Soil Moisture: Slightly dry

Stage 3 - Approximately 2 weeks <True-leaf development>

Temperature: Day = 15 - 21 °C Night = 13 - 15 °C

Light: Up to 2,500 f.c. (27,000 lux) as far as temperature is in proper range

Fertilizer: 100 - 150 ppm (N) Soil Moisture: Slightly dry

Stage 4 - 7 to 10 days <Hardening stage>

Temperature: Day = 15 - 21 °C Night = 10 - 13 °C

Light: Up to 5,000 f.c. (54,000 lux) as far as temperature is in proper range

Fertilizer: 100 - 150 ppm (N)

Soil Moisture: Normal to slightly dry

NOTE:

- 288 to 405 size tray recommended.
- Miantain a soil pH of 5.8 to 6.2 and EC in lower than 1.2 the overall period for young plant production.
- Avoid temperatures below 10 °C and above 24 °C in young plant production time; especially earlier stages.
- Apply a nitrate form fertilizer with low phosphorus do not use ammonium form.

Growing Management

Soil

Prepare a well drained and disease free medium. A moderate initial nutrient suggested with pH range 5.8 to 6.5. Young plants do not like dry stress especially in start-up time. Careful not to allow plugs to dry out immidiately after transplant.

Planting Density

Recommended to plant $10 \times 10 \text{ cm}$. apart to clean lower leaves and promote stems thinner. Carefully do not damage the roots at transplanting. A humid deficit (G/M3) must be within moderate range as actual temperature.

Irrigation

Recommend overhead irrigation after transplant, then switch to basal supply 2 to 3 weeks later. Keep the media moist. Allow the media to dry slightly between watering strokes.

Fertilizer

After rooted, apply 150 ppm of nitrate form fertilizer with low phosphorus every other irrigation. Maintain EC at about 1.0 to 1.5 mS/cm (1:2 extraction) and pH at 5.8 to 6.5. Continue fertilizing until harvest. Avoid excessive moisture and fertilization and maintain less(50 to 100 ppm(N)/ EC 0.75 mmhos/cm) several days before lowering the temperature(refer to "Temperature" below). NOTE: Too much moisture and fertilizer promotes delaying leaves coloring and leads to out of the balance in top and bottom.

Light Level

Plants must be grown under 3,000 - 5,000 f.c. (33,000 - 54,000 lux).

Temperatures

Day temperature: 15 - 22 °C Night temperature: 10 - 15 °C

Control temperature in proper range until the desired height, then keep night temperature below 13 $^{\circ}$ C to tone up color on the leaves. The color becomes more intense under the temperature comes below 9 $^{\circ}$ C.

Supporting Net

Support nets will be helpful - enough with one layer.

Pinch

No pinching needed.

Common Disease and Insects

Protections with fungicide and pesticide; particularly Aphids, Thrips, Caterpillars, Downy Mildew, Botrytis, are required. Each grower must check with best advisor to control diseases and insects with appropriate measures.